

HYDRAULIC IRONWORKER



OUR COMPANY

For the past 40 years since 1982, our machines have been used by more than 50000 customers around the world. Over the years, ADH has focused on innovative research and development, and has become a leading manufacturer of metal sheet metal forming, laser cutting equipment and intelligent solutions.

- 40 years manufacturing & servicing experience
- Export to over 80 countries
- More than 40 technicians
- Rank top 5 in China



 EMPLOYEES

617

 PRODUCTION BASES

3

 ANNUAL SALES VOLUME

5000

 SALES/SERVICE OFFICE

67

RELIABLE



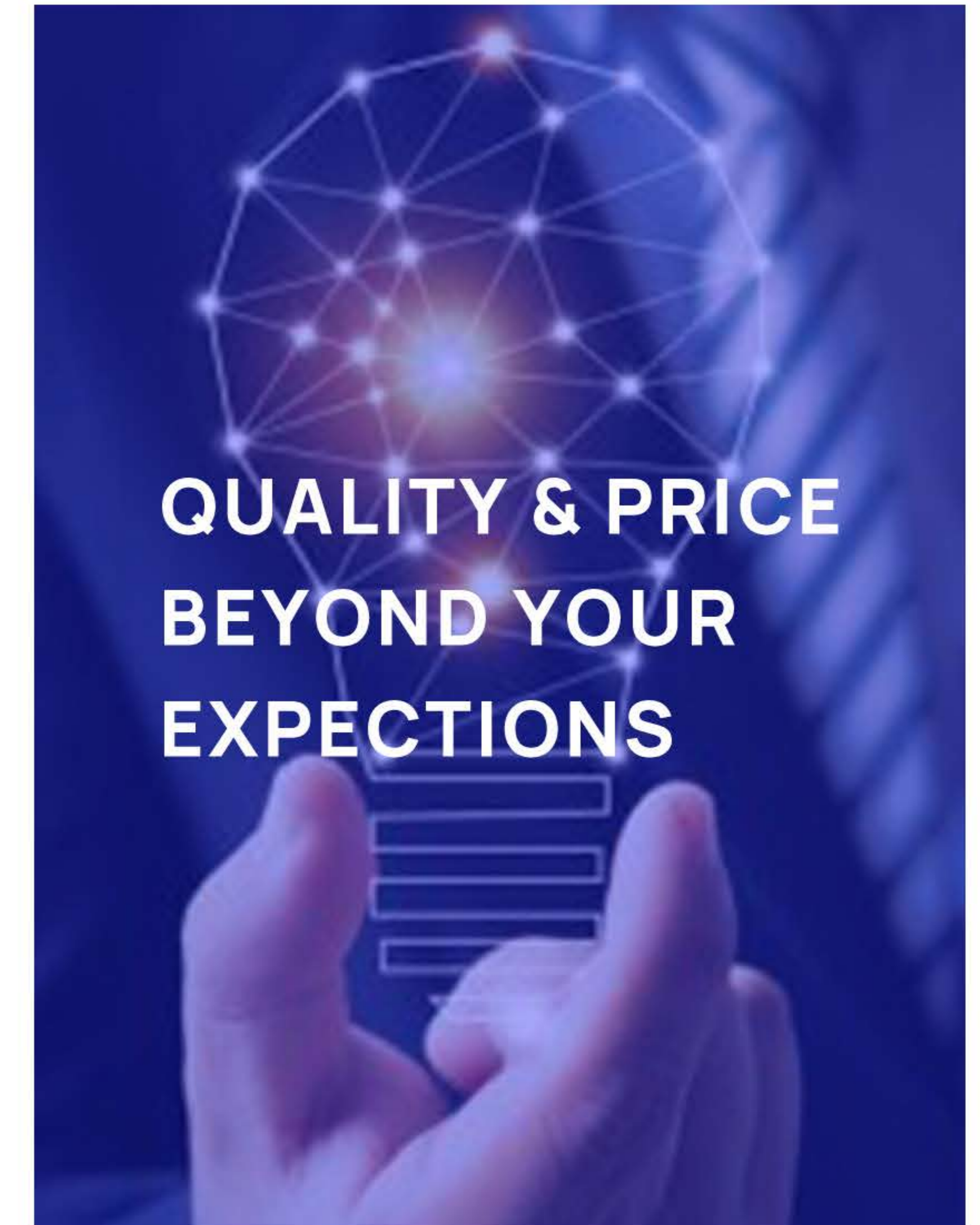
**STRONG AT
AFTER-SALE SERVICES**



Press Brake Manufacturing

Laser Cutting Machine Manufacturing

Industrial Automation Manufacturing



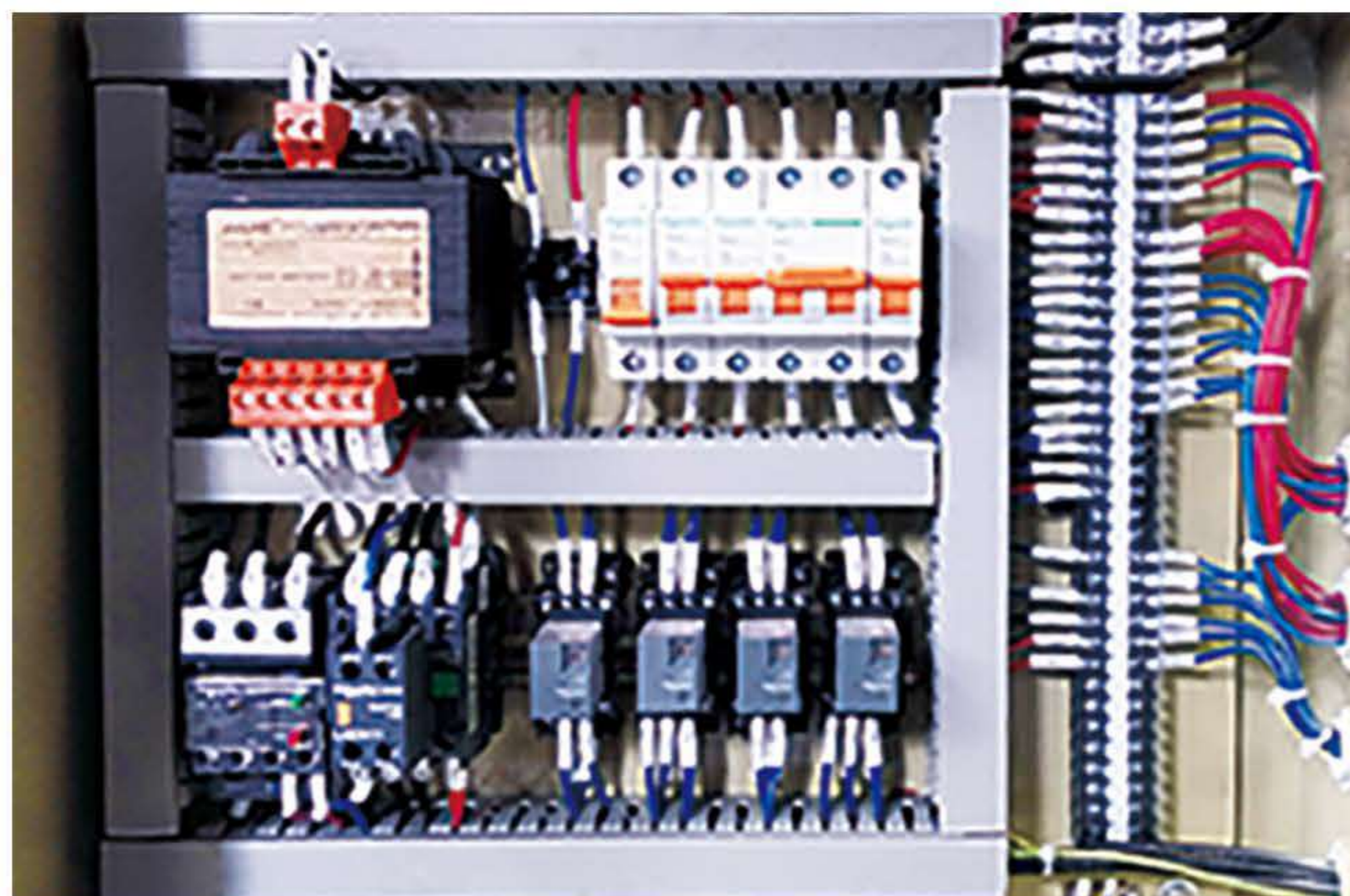
**QUALITY & PRICE
BEYOND YOUR
EXPECTATIONS**

HYDRAULIC IRONWORKER

Q35YL-60

PERFORMANCE CHARACTERISTICS

- Hydraulic transmission is the latest product of the multi-function joint punching and shearing machine, shearing, punching, die cut flat steel, square steel, round steel, angle steel, channel steel, I-beam carried, and equipped with shear block feeding devices.



HYDRAULIC IRONWORKER

Q35YL-90

PERFORMANCE CHARACTERISTICS

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.

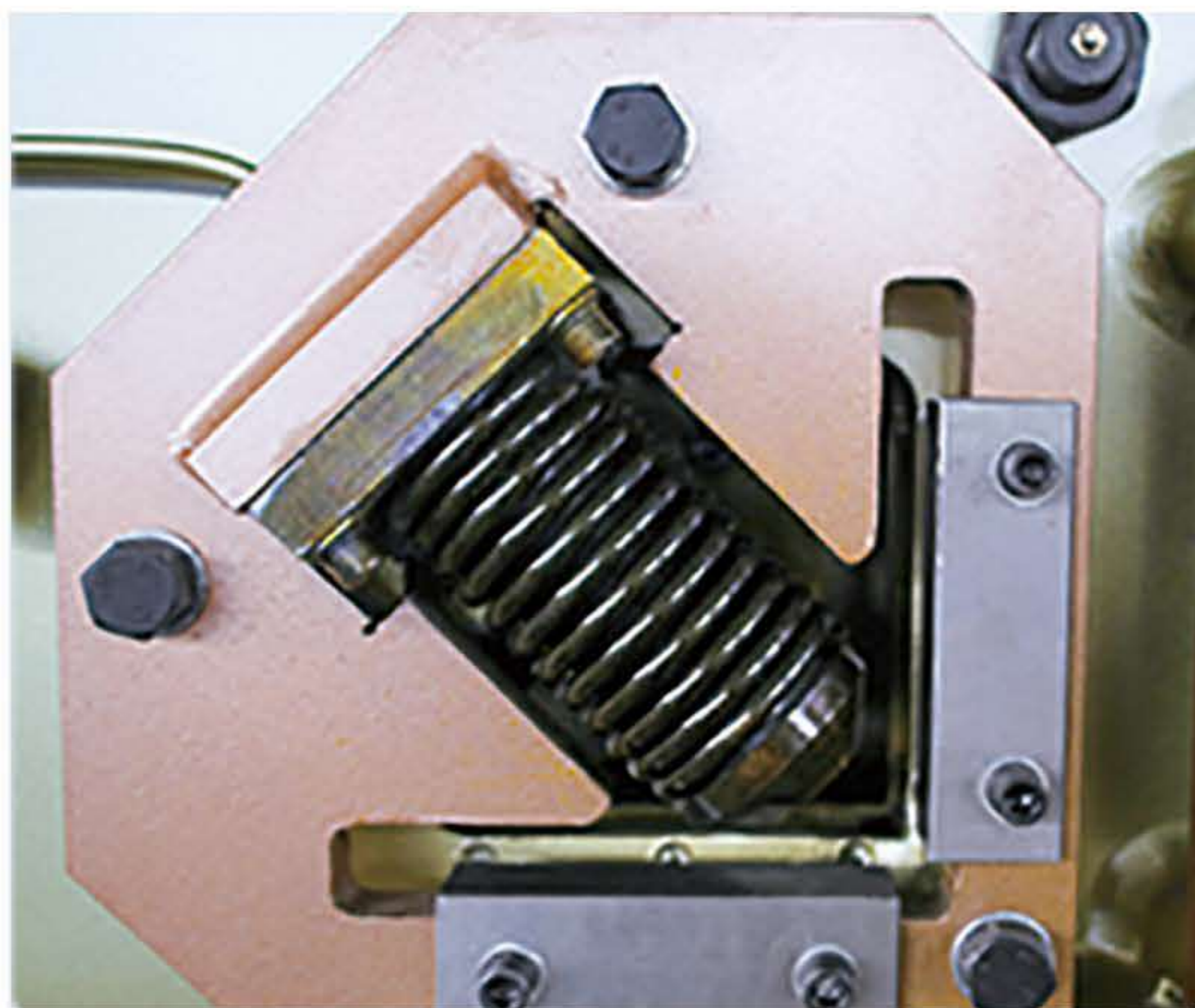


HYDRAULIC IRONWORKER

Q35YL-120

PERFORMANCE CHARACTERISTICS

- Hydraulic transmission is the latest product of the multi-function joint punching and shearing machine, shearing, punching, die cut flat steel, square steel, round steel, angle steel, channel steel, I-beam carried, and equipped with shear block feeding devices.

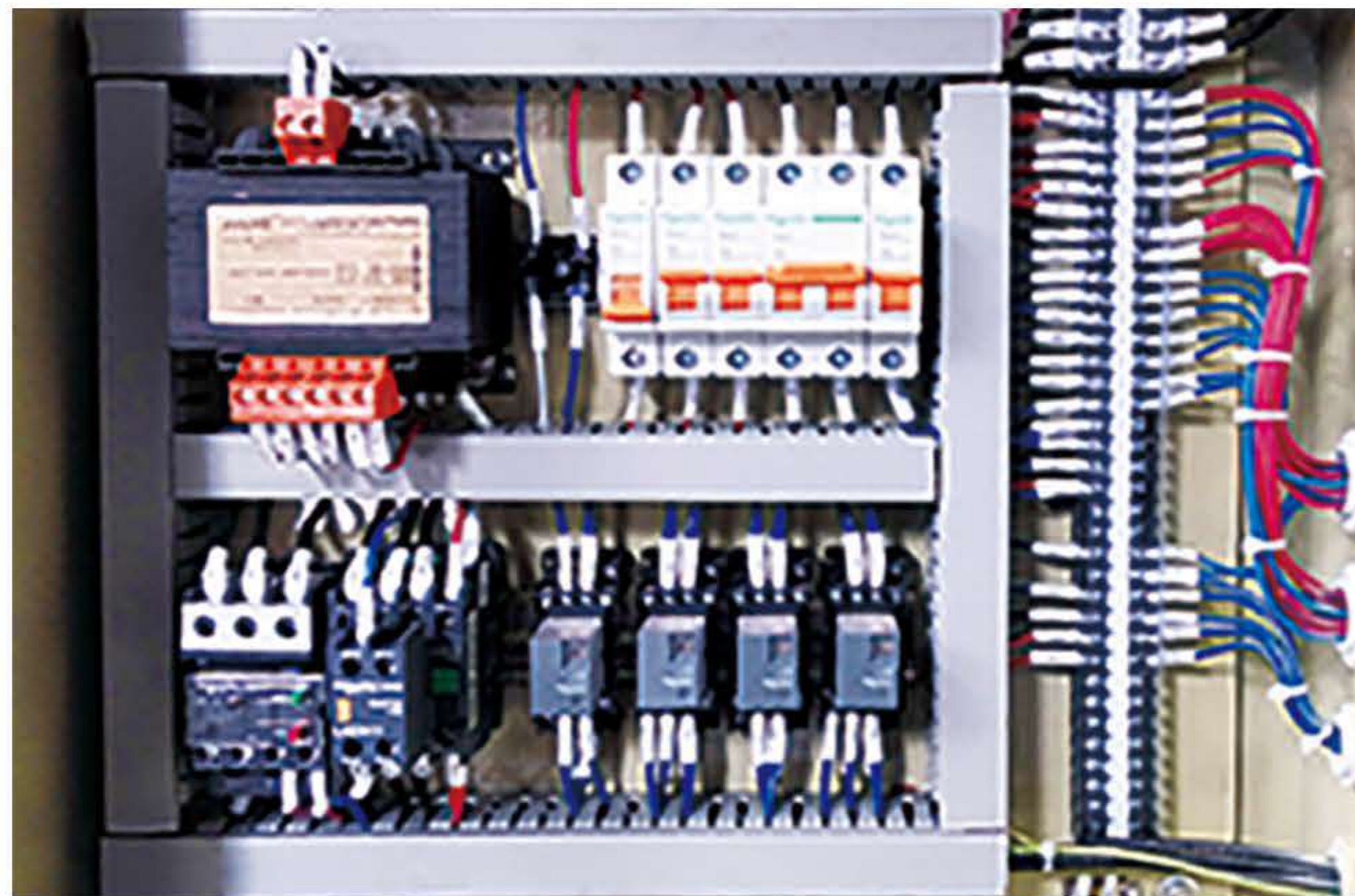


HYDRAULIC IRONWORKER

Q35YL-120

PERFORMANCE CHARACTERISTICS

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.

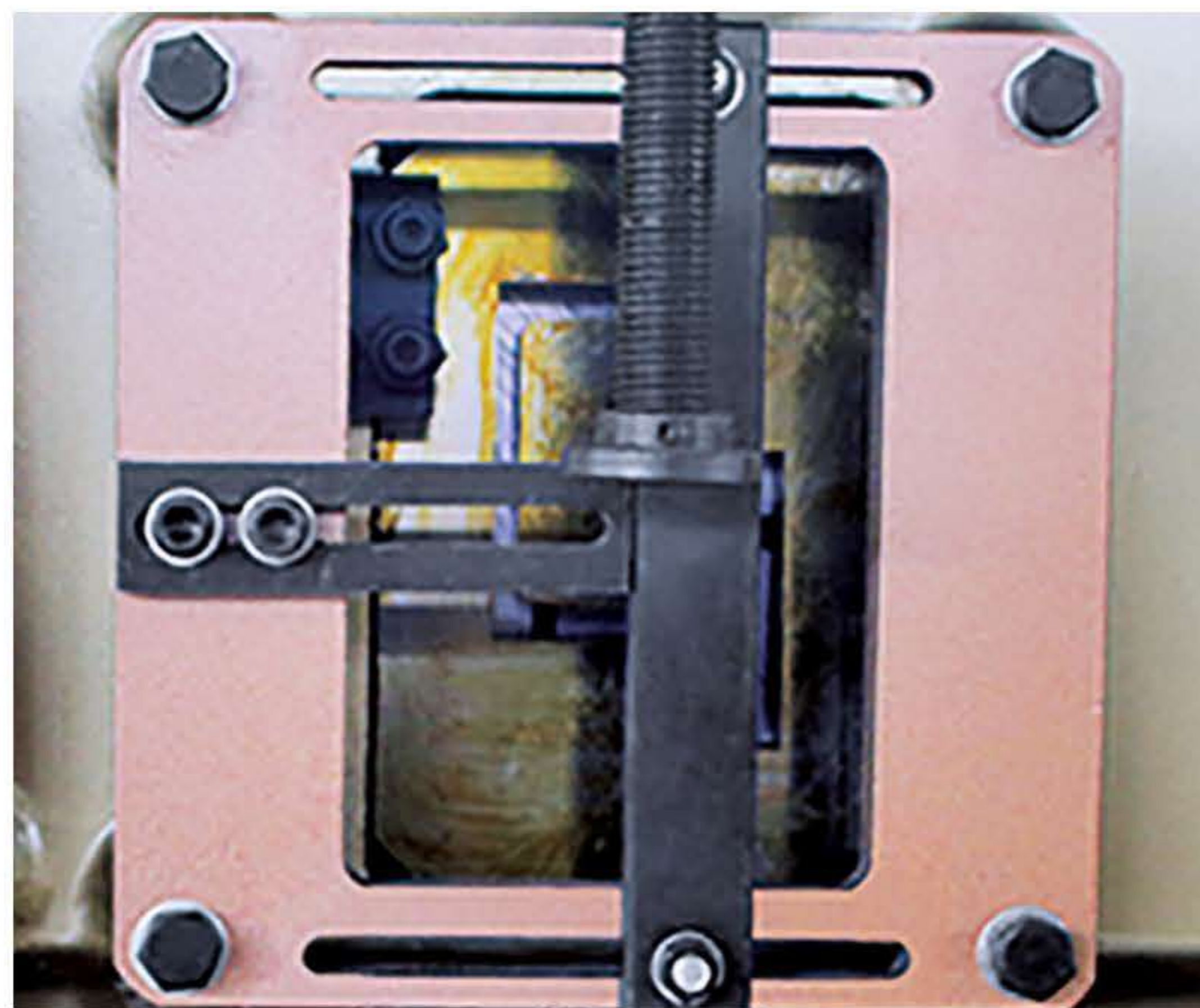


HYDRAULIC IRONWORKER

Q35KL-120

PERFORMANCE CHARACTERISTICS

- Hydraulic transmission is the latest product of the multi-function joint punching and shearing machine, shearing, punching, die cut flat steel, square steel, round steel, angle steel, channel steel, I-beam carried, and equipped with shear block feeding devices.

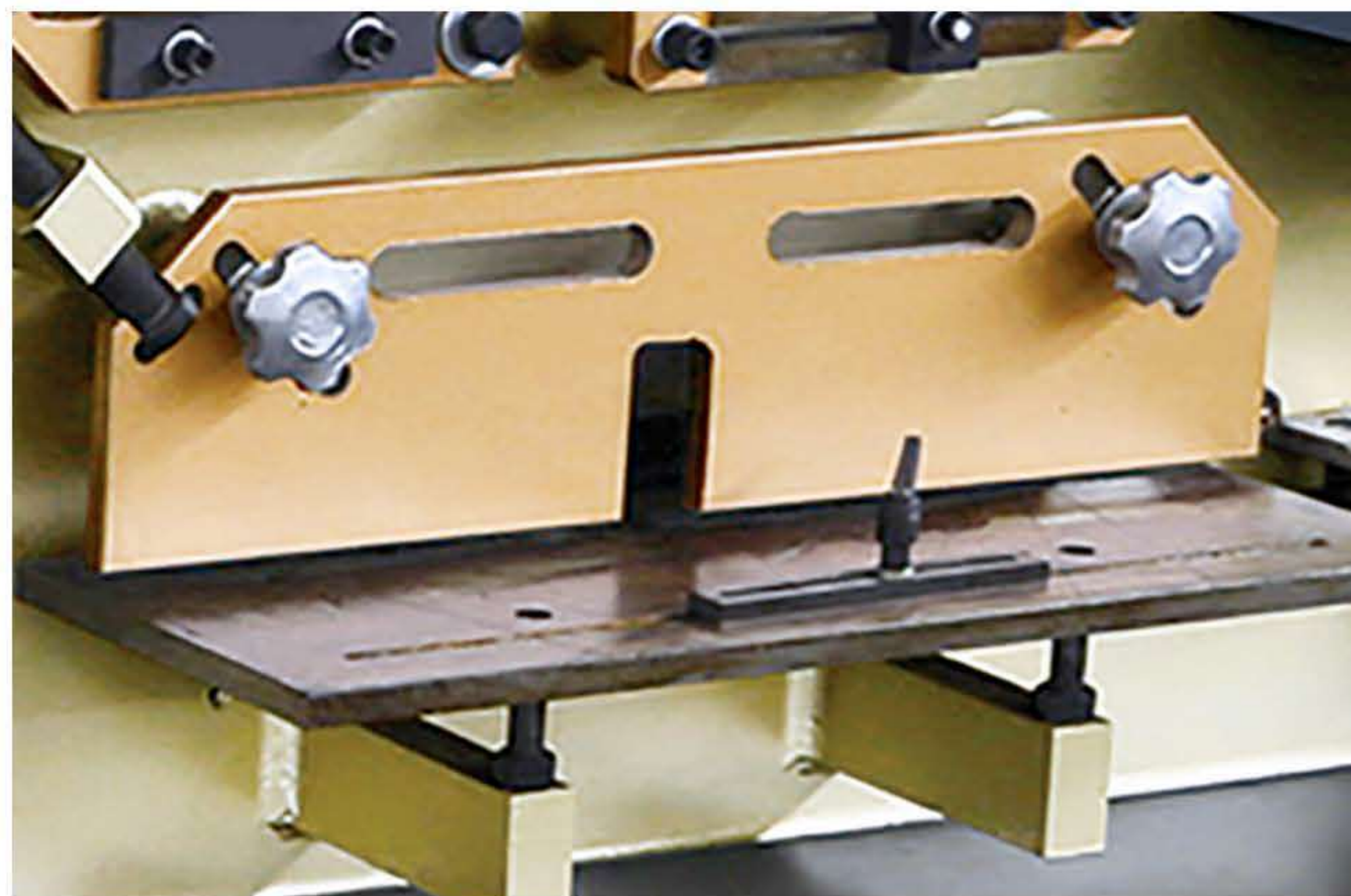


HYDRAULIC IRONWORKER

Q35YL-160

PERFORMANCE CHARACTERISTICS

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.



HYDRAULIC IRONWORKER

Q35YL-200

PERFORMANCE CHARACTERISTICS

- Hydraulic transmission is the latest product of the multi-function joint punching and shearing machine, shearing, punching, die cut flat steel, square steel, round steel, angle steel, channel steel, I-beam carried, and equipped with shear block feeding devices.



HYDRAULIC IRONWORKER

Q35KL-200

PERFORMANCE CHARACTERISTICS

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.

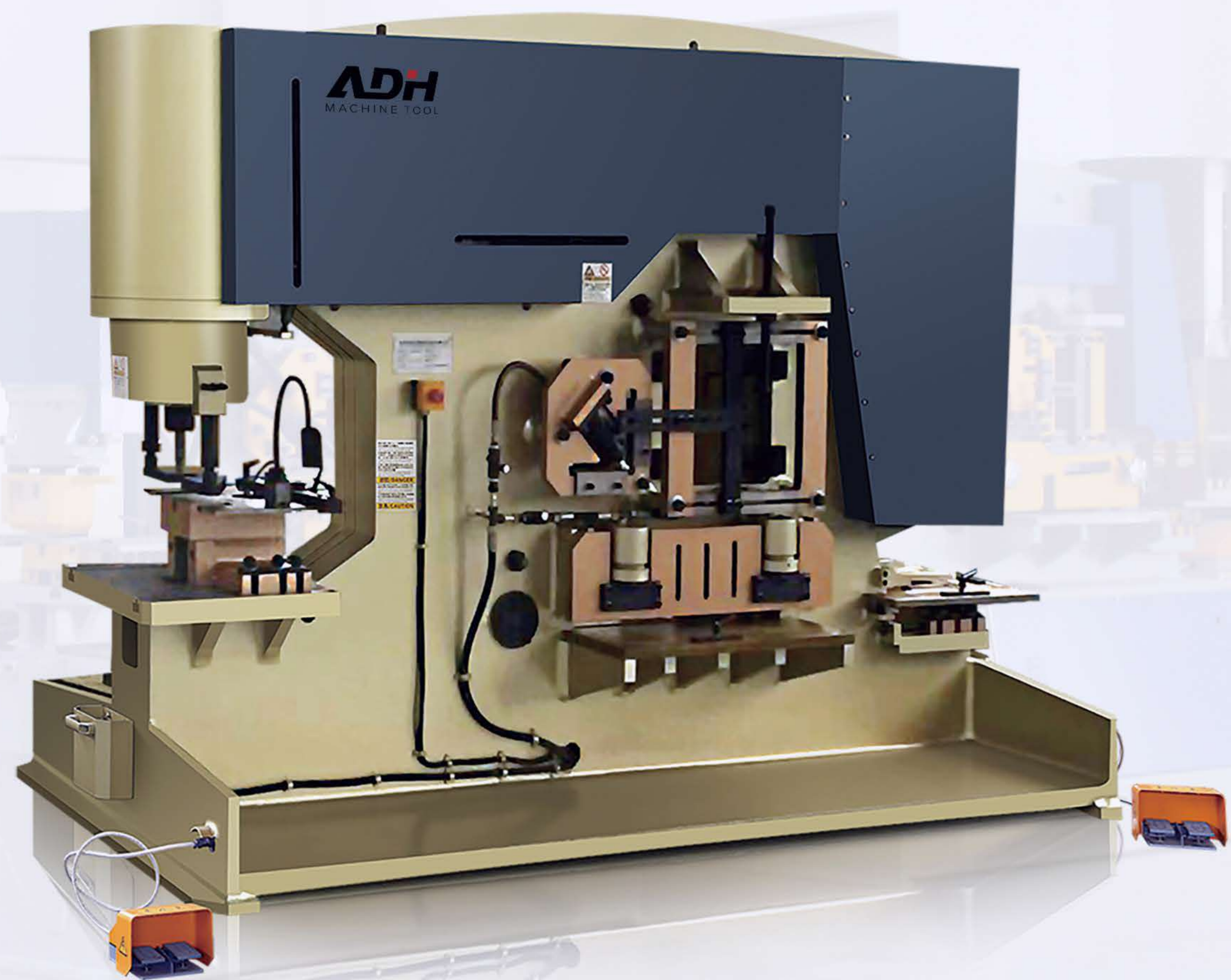


HYDRAULIC IRONWORKER

Q35KL-250






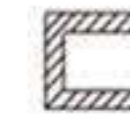
PERFORMANCE CHARACTERISTICS

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.



SPECIFICATIONS

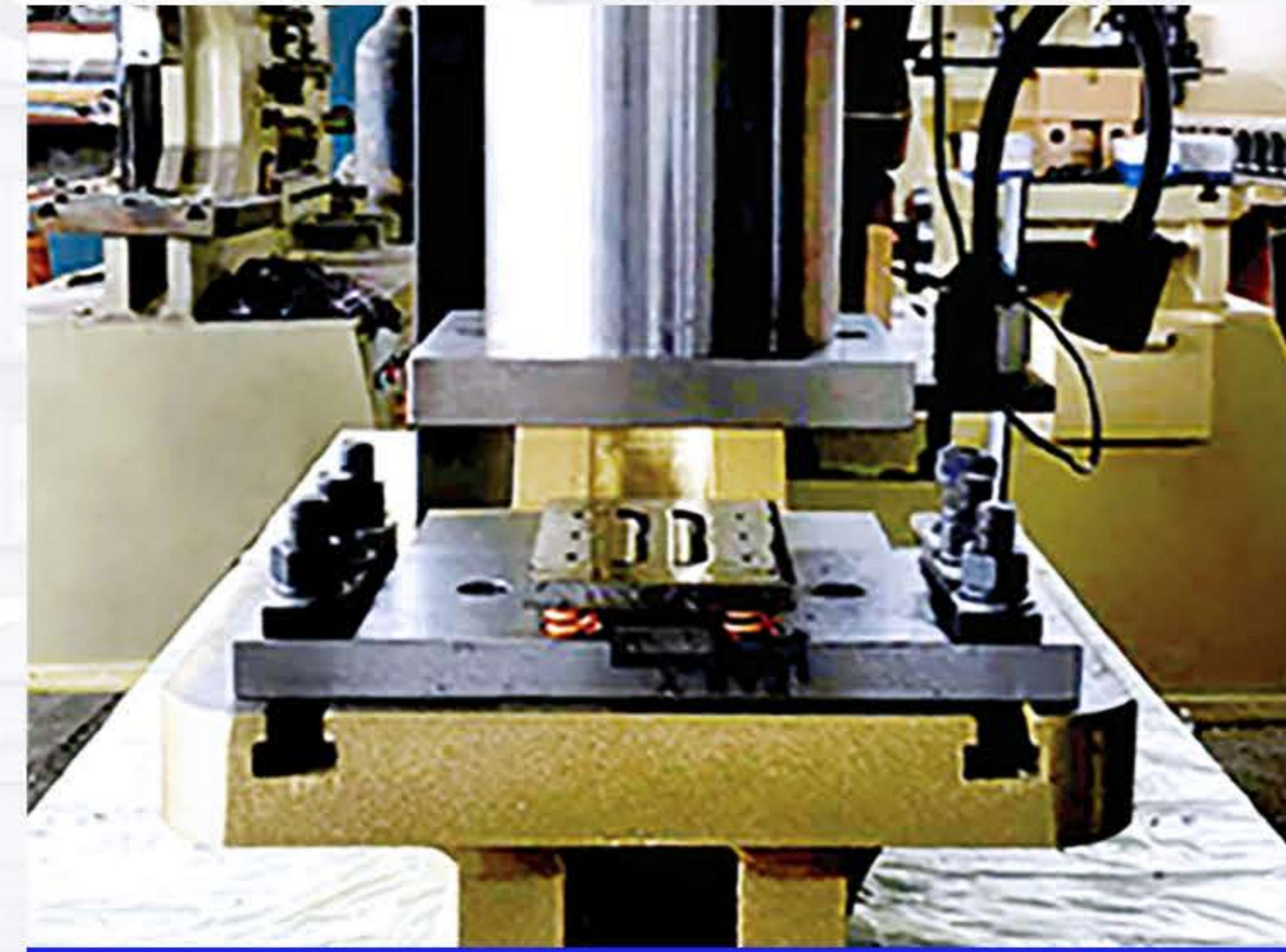


Profile	Round Bar	Square Bar	Equal Angle		T-Bar		Joist	Channel
			90° Shearing	45° Shearing	90° Shearing	45° Shearing		
Section View								
Q35YL-60	45	40×40	120×120×12	50×50×5	120×120×12	60×60×8	126×74×5	126×53×5.5
Q35YL-90	50	45×45	140×140×12	70×70×7	140×140×12	70×70×10	160×86×6	160×60×6.5
Q35YL-120	60	50×50	160×160×14	80×80×7	160×160×14	80×80×10	200×102×9	200×75×9
Q35YL-160	65	55×55	180×180×16	80×80×10	180×180×16	80×80×10	280×124×10.5	280×86×11.5
Q35YL-200	70	60×60	200×200×18	100×100×10	200×200×18	80×80×10	300×126×11	300×89×12
Q35YL-250	80	65×65	200×200×20	120×120×16	200×200×18	80×80×10	320×130×10	320×92×12

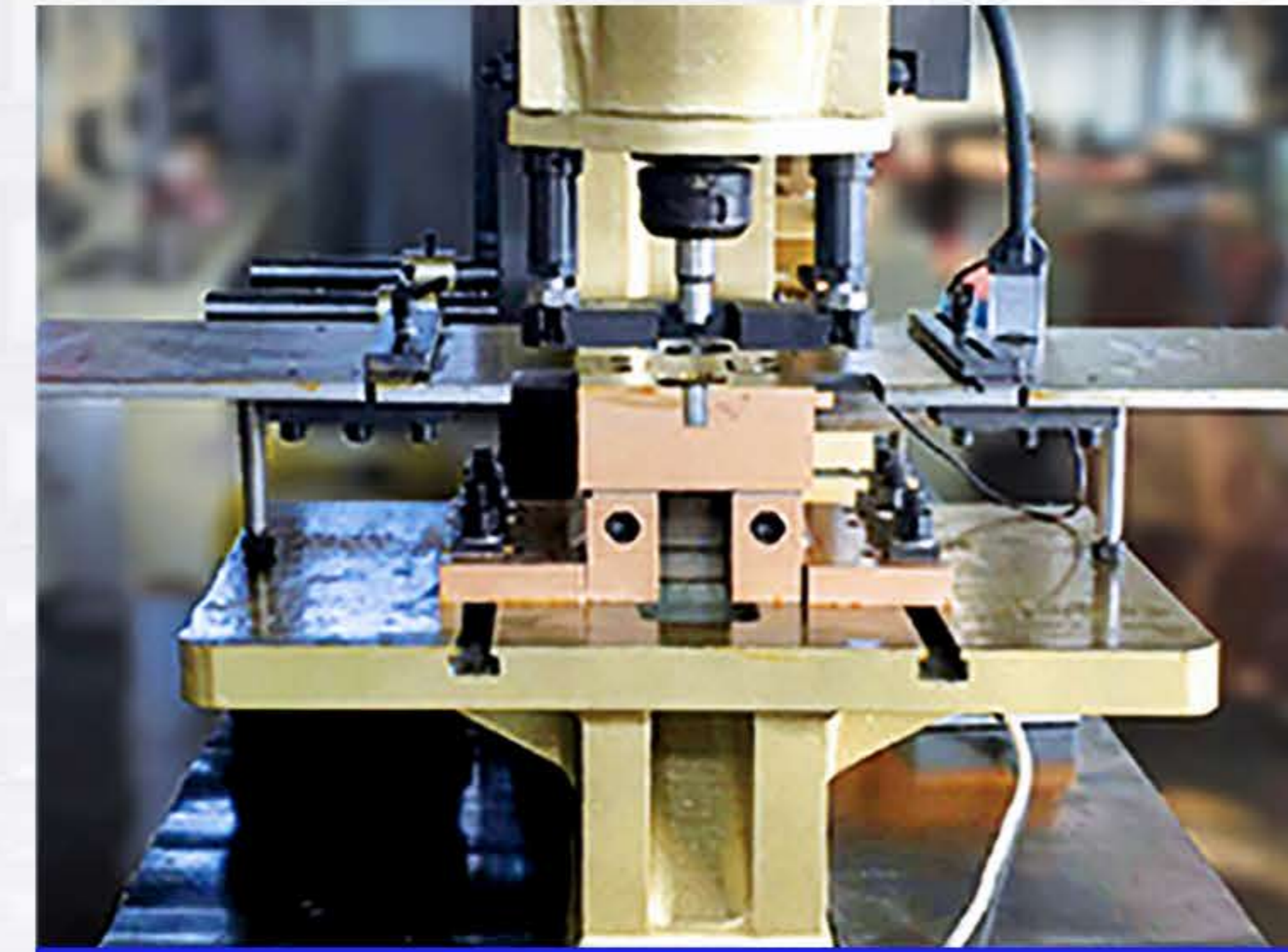
Model	Q35Y-16	Q35Y-20	Q35Y-25	Q35Y-30	Q35Y-40	Q35Y-50
Pressing force (ton)	60	90	120	160	200	160
Max cutting plate thickness (mm)	16	20	25	30	40	30
Sheet tensile strength (N / mm ²)	≤450	≤450	Division ≤ 450	≤450	≤450	≤450
Shear angle	7°	8°	8°	8°	9°	9°
One stroke shear plate size (thickness and width) (mm)	16*2508*400	16*2508*400	16*2508*400	16*2508*400	16*2508*400	16*2508*400
Ram stroke	80	80	80	80	80	80
Number of strokes (times / min)	12-18	12-18	12-18	12-18	12-18	12-18
Throat depth (mm)	300	355	400	600	600	600
Punching thickness (mm)	16	20	25	26	35	40
Max punching diameter (mm)	25	30	35	38	40	40
Main motor power (kw)	4	5.5	7.5	11	15	18
Overall dimension (L *W *H) mm	1640*730*1770	1640*800*1990	2355*960*2090	2680*1040*2300	2970*1240*2350	3000*1440*2450



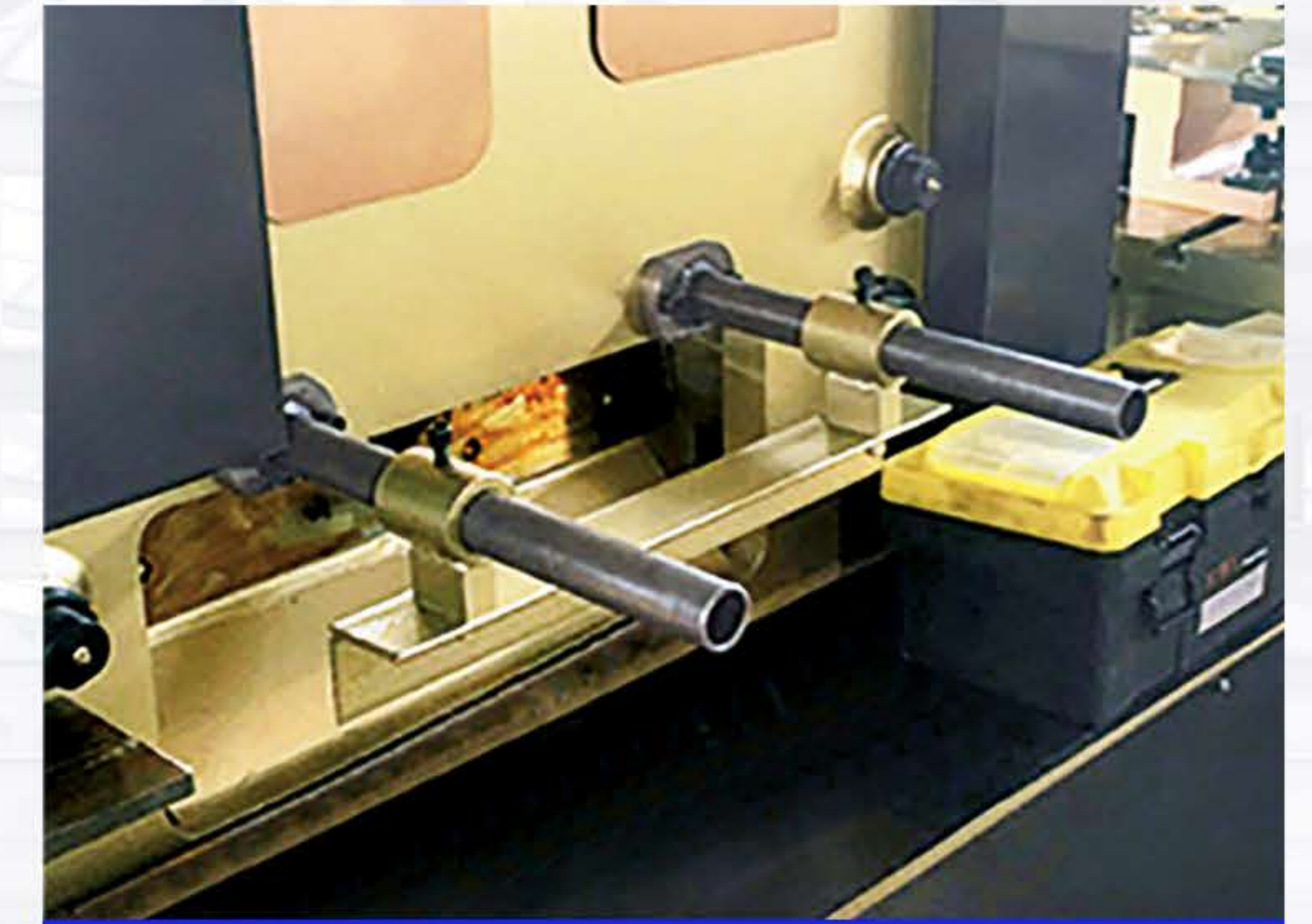
Large Diameter Punch



Louvered Mould



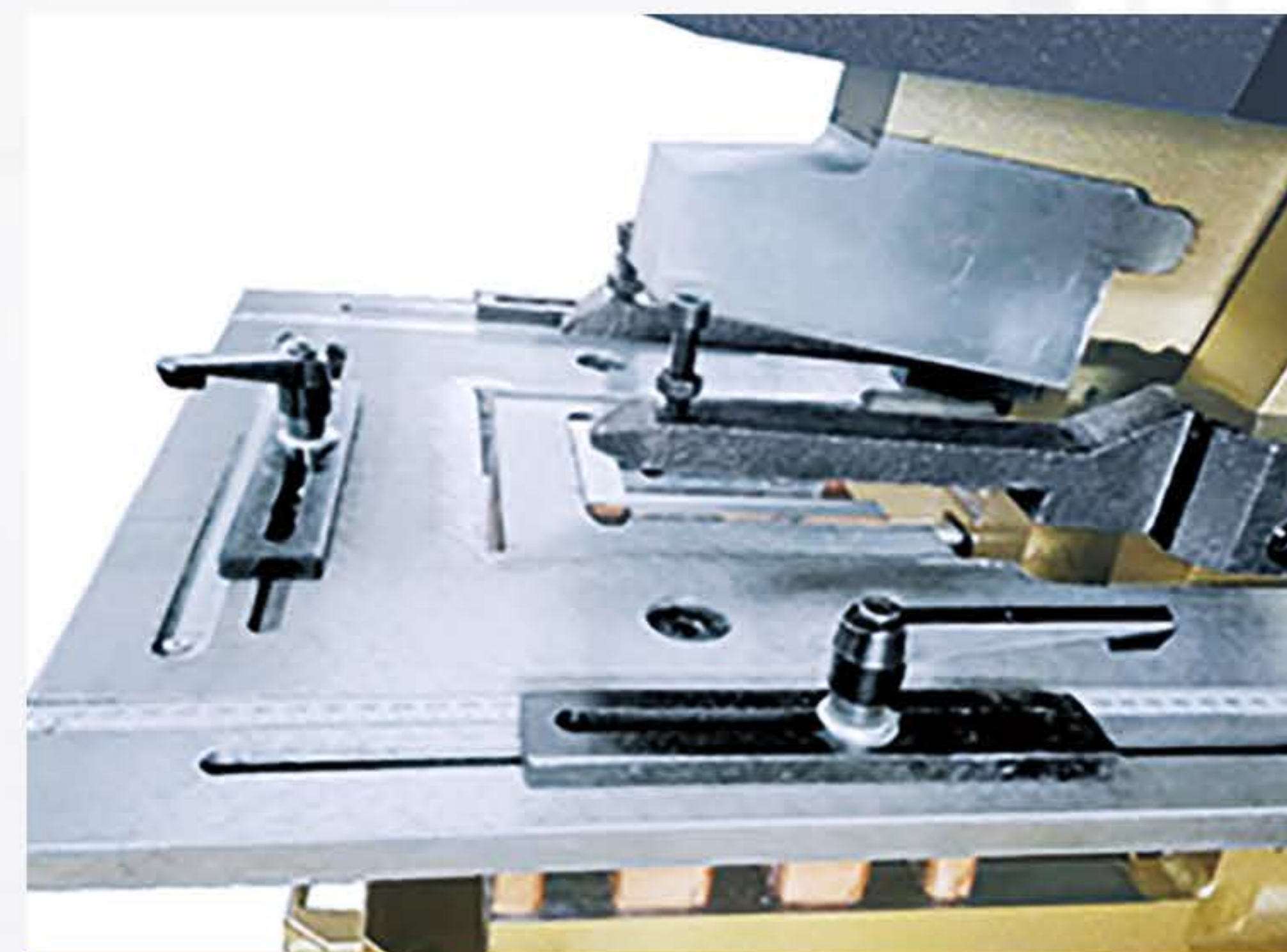
Longer Workbench



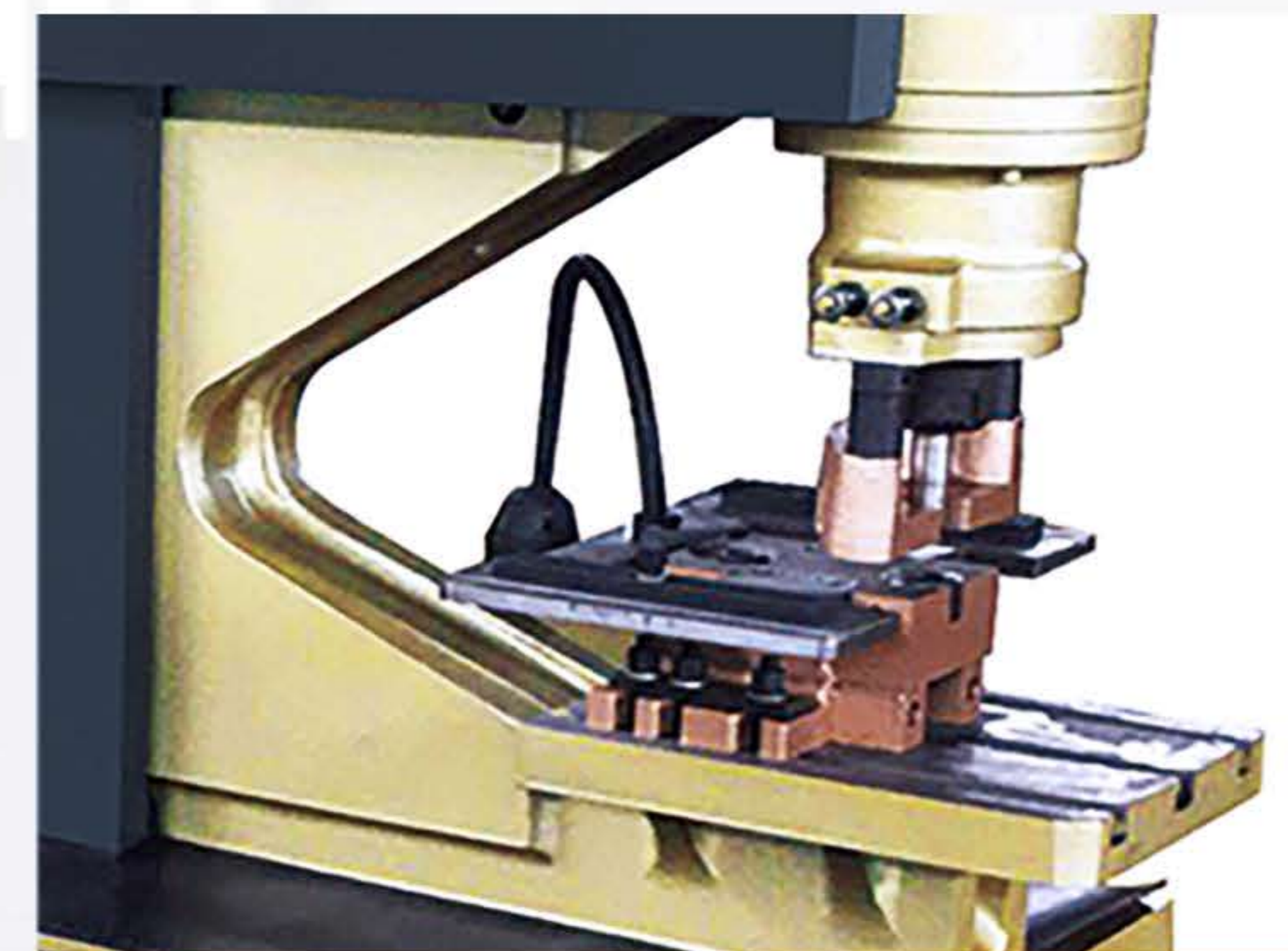
Backgauge Frame



Waist Type KongChongmo



Extended Model Scissors

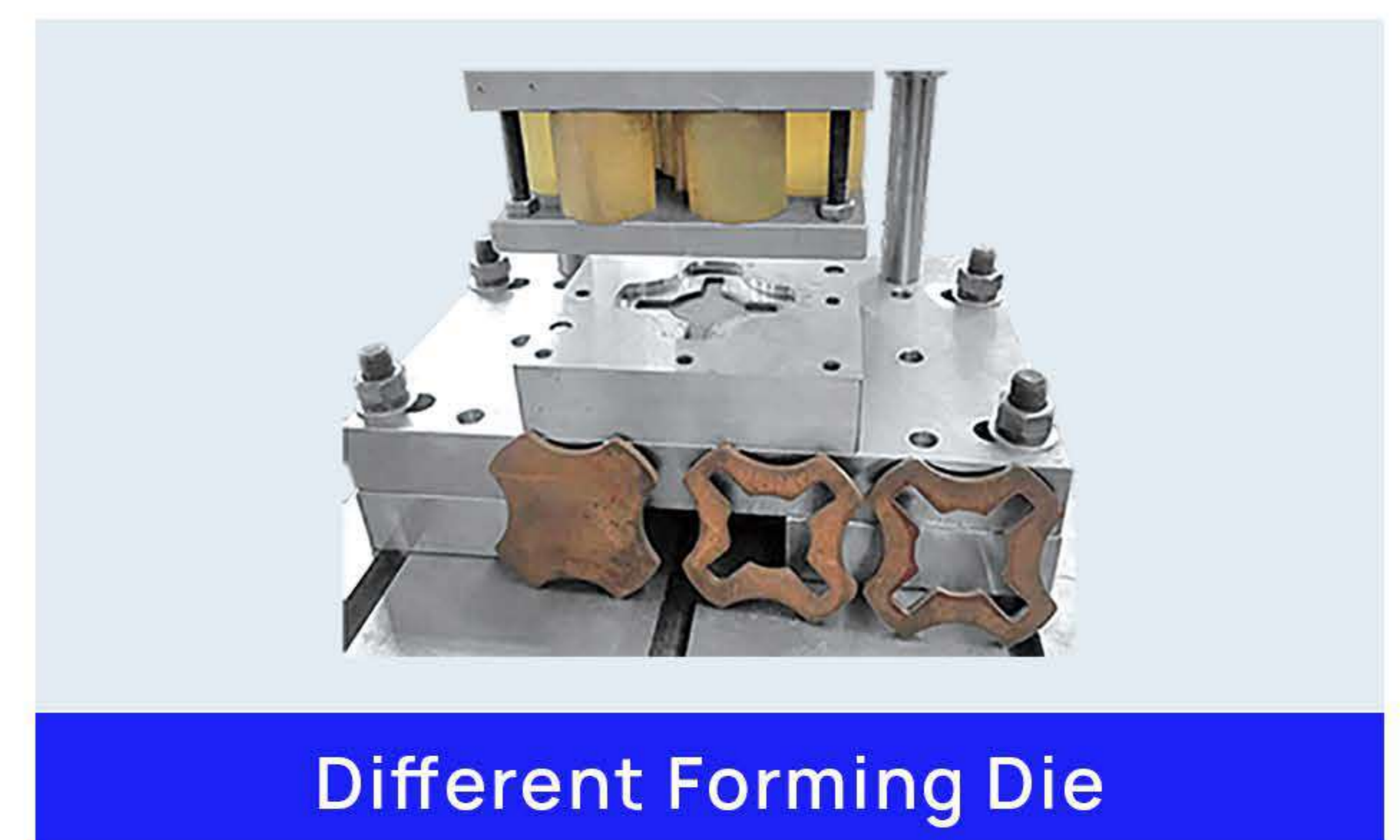
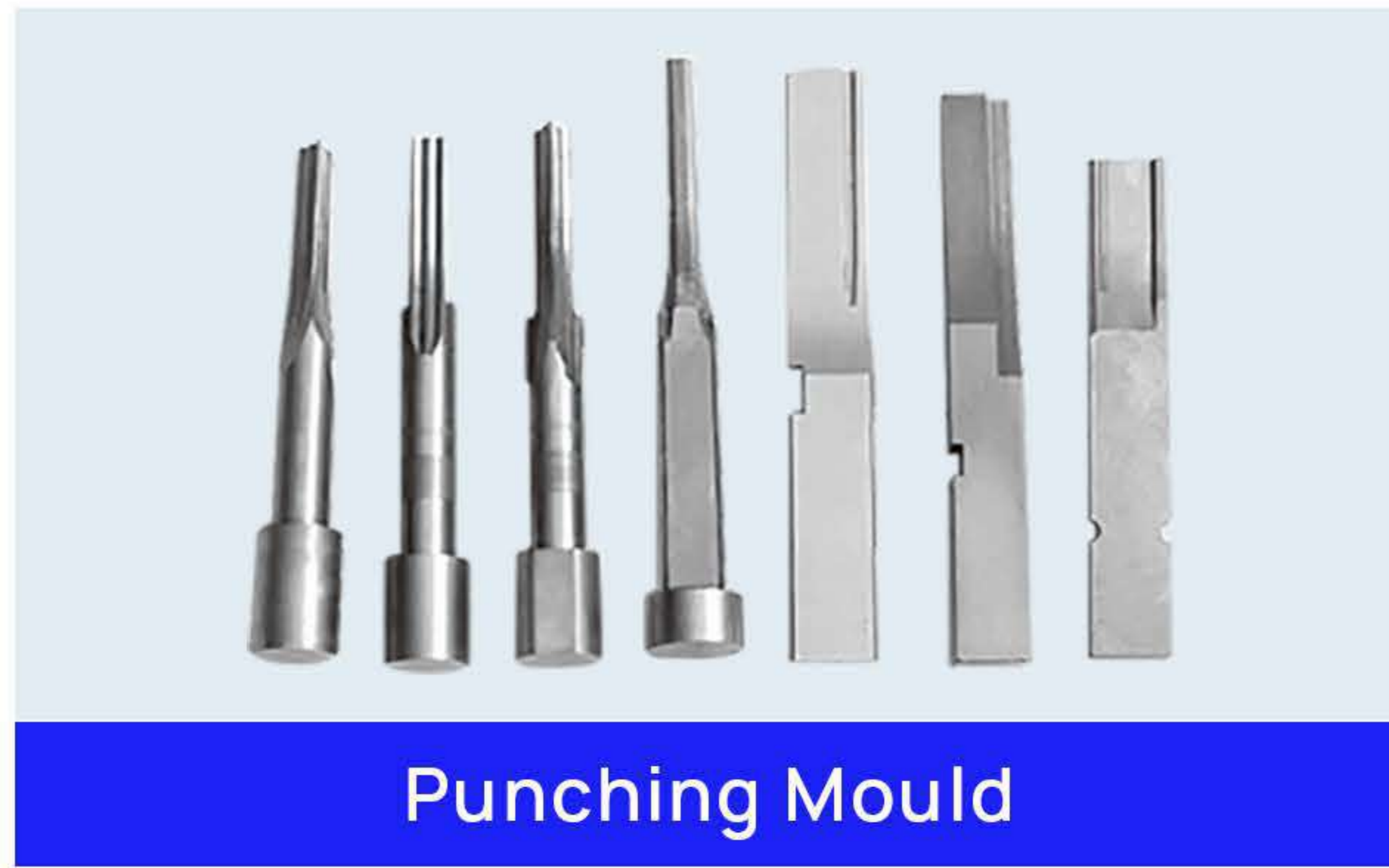


Deep Throat Model



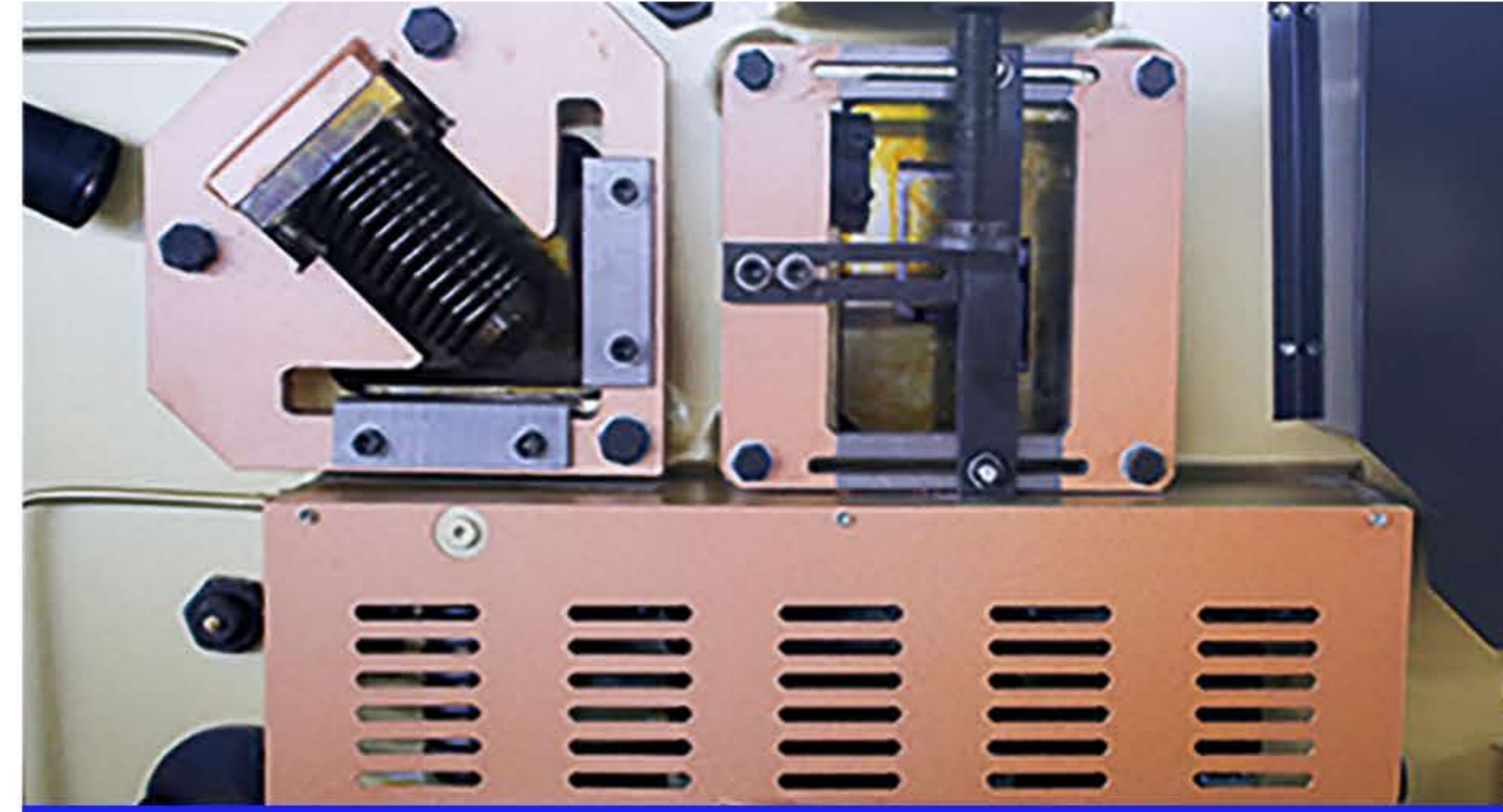
Lengthwise Installation Of Bending Die

ARTIFACTS DIAGRAM SHOWS

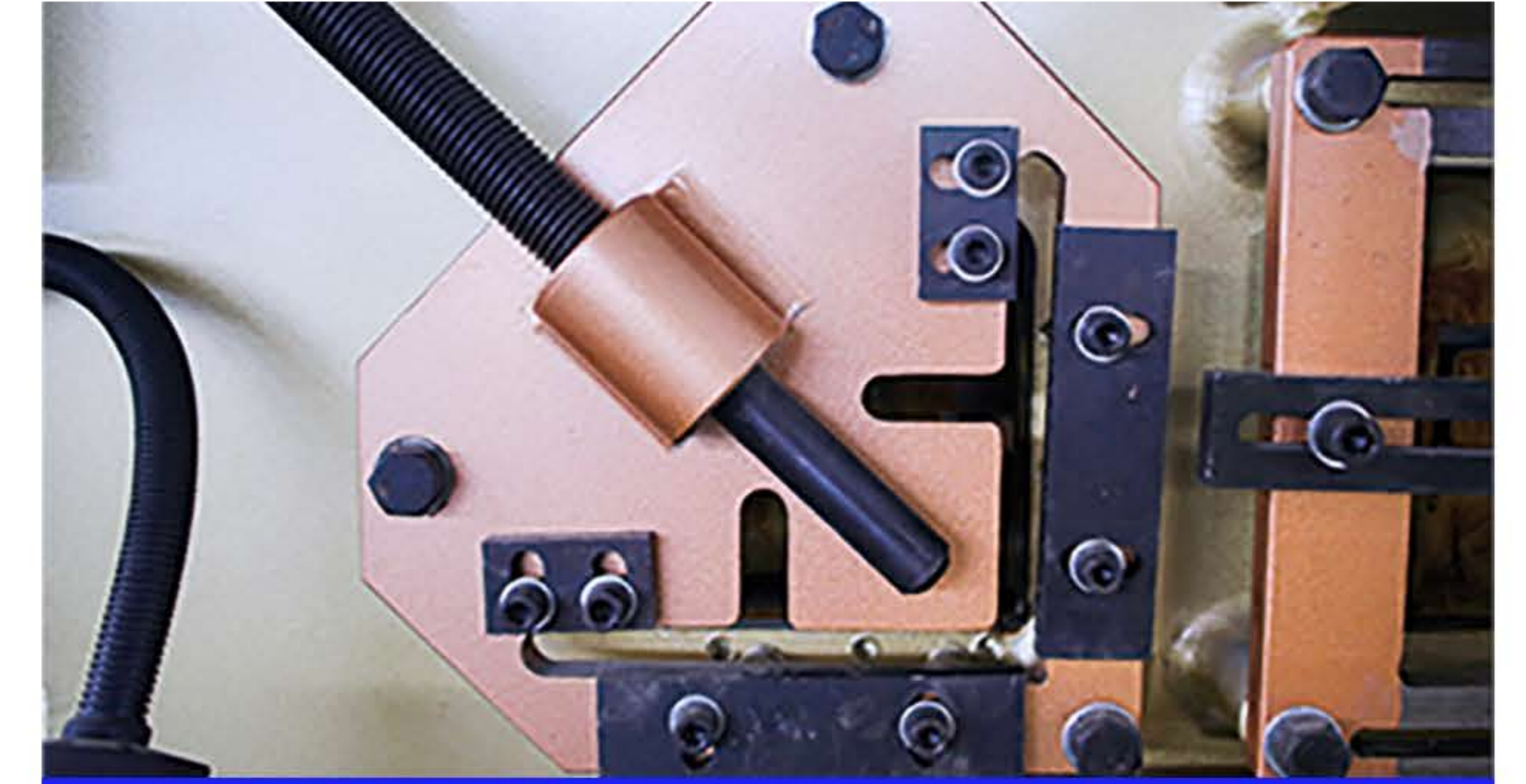




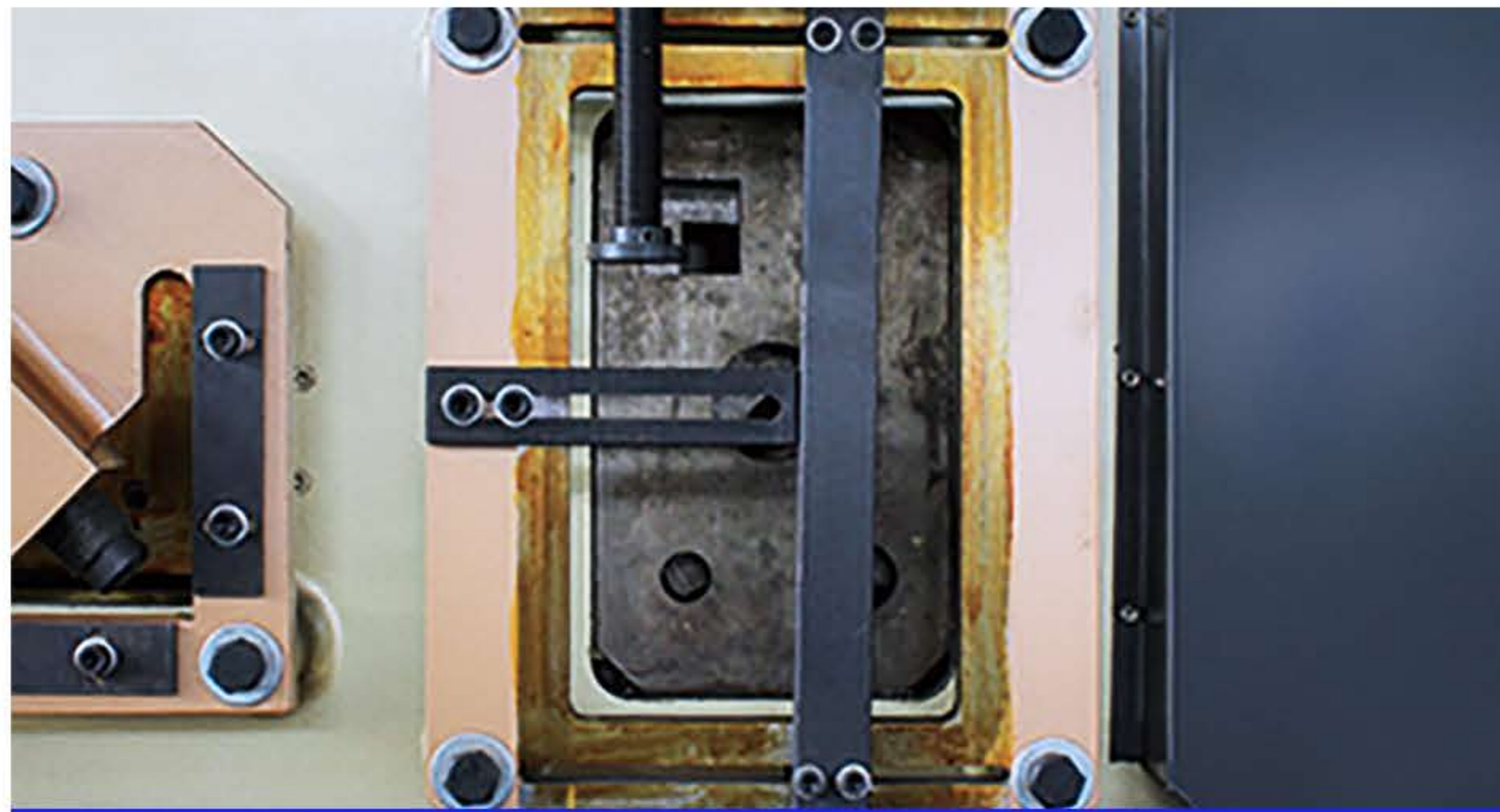
Heterotypic Punching Die



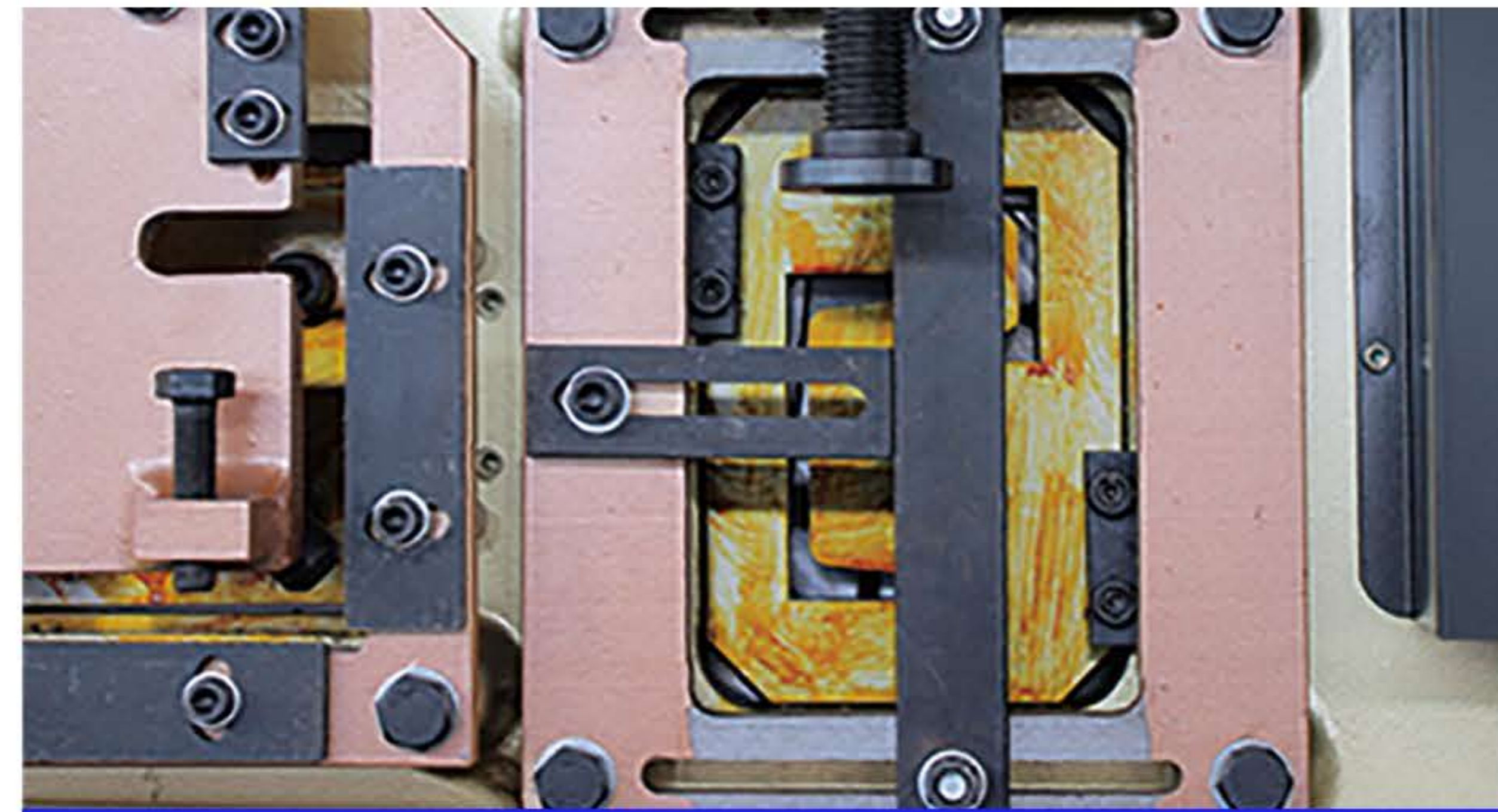
Hydraulic Holder



Cutting Mould For Corner Steel



Cutting Mould For Round And Square Steel



Cutting Mould For Channel Steel



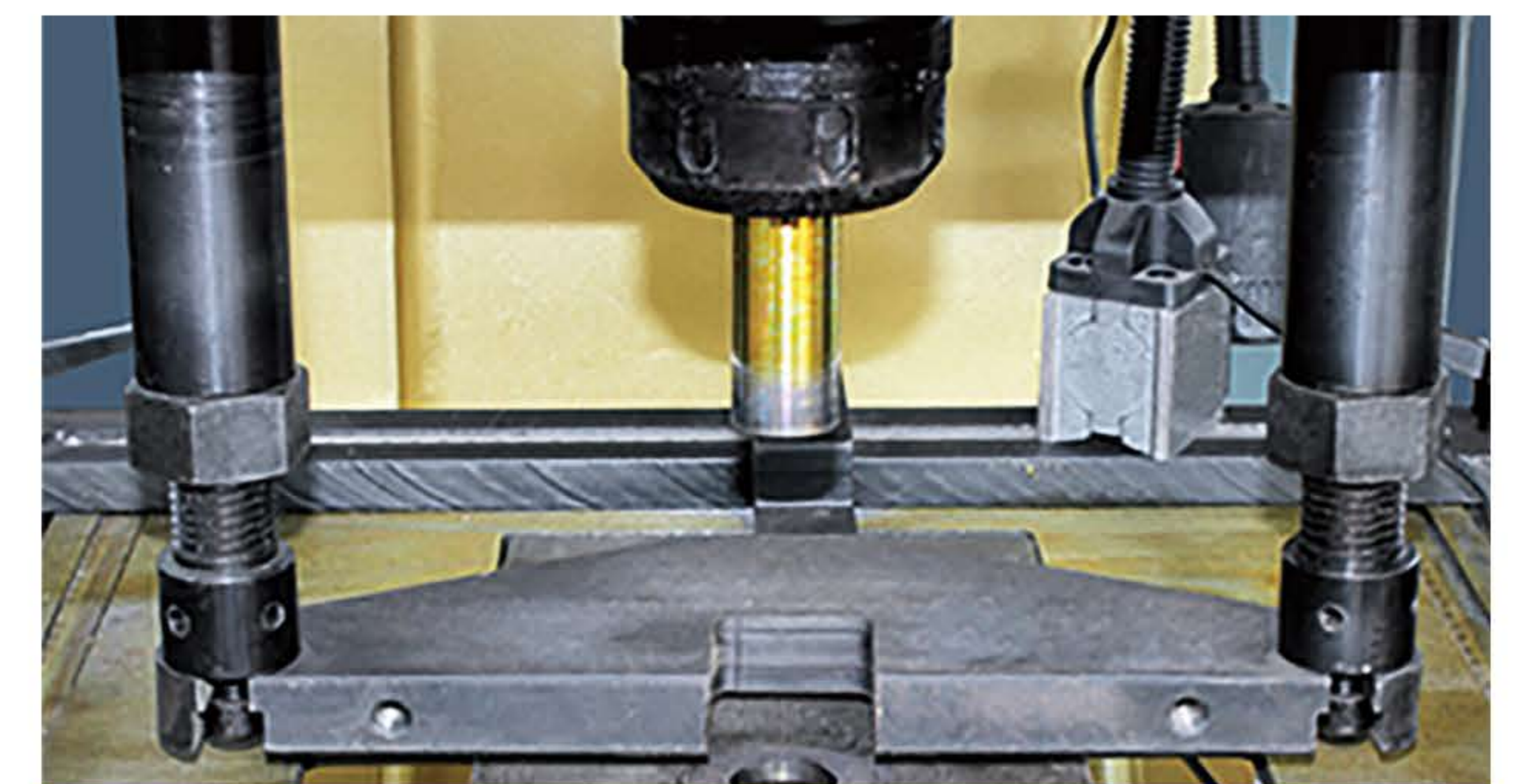
Chamfering Mould



Cutting Plate



Double Punching Die



Round Mould

HYDRAULIC IRONWORKER

G51YL

Fast Speed Ironworker

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.





Punch hole place



HYDRAULIC IRONWORKER

J46YL-90

Single Head Hydraulic Punching Machine

- Adopts hydraulic drive, this series machine is suitable for the plastic material of blanking, drawing and pressing process. Such as sheet metal blanking, bending, stretching, fine blanking, the cold extrusion of metal parts.

MODEL	J46YL-60	J46YL-90	J46YL-120	J46YL-160	J46YL-200
Punching Pressure (T)	60	90	120	160	200
Plate strength (N/mm ²)	≤450	≤450	≤450	≤450	≤450
Slider trip	80	80	80	80	80
Trips frequency (times/min)	8-22	8-22	8-22	8-22	8-22
Punching Thickness (mm)	16	20	25	28	35
Max.punching diameter (mm)	30	35	35	38	40
Throat depth (mm)	300	355	400	600	600
Main Motor Power (KW)	5.5	7.5	11	11/15	15/18
Overall dimensions (L×W×H) (mm)	1400×700×1700	1600×800×1800	1800×960×2000	2200×1000×2300	2500×1200×2600



HYDRAULIC IRONWORKER

GS46YL-90

Double Head Hydraulic Punching Machine

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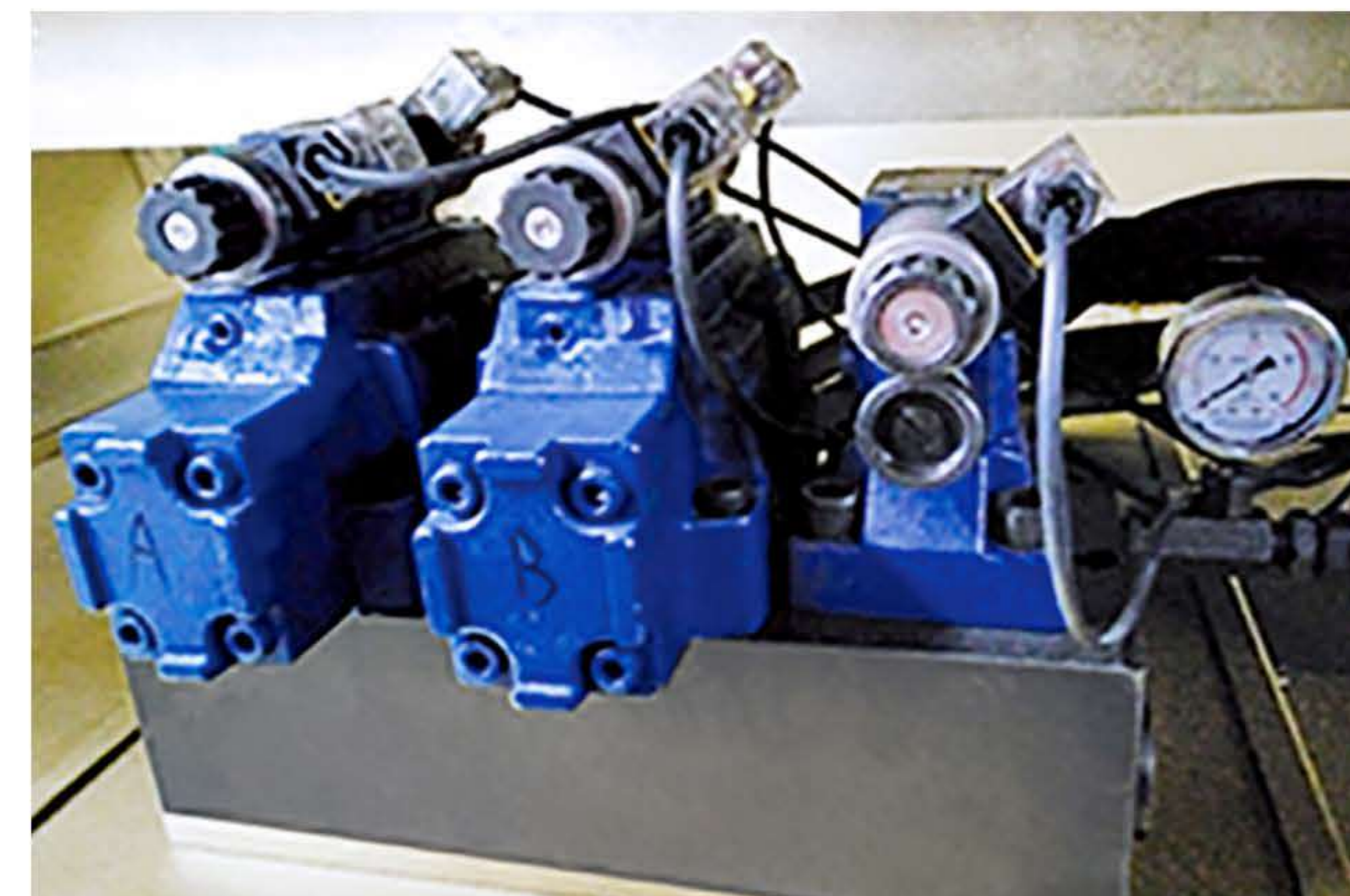


HYDRAULIC IRONWORKER

GS46YL-90/60

Double Head Hydraulic Punching Machine

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HYDRAULIC IRONWORKER

CNC AUTOMATIC FEED PUNCHING MACHINE





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